

Injector's Pallet - Integrity Check



Part Description

Name

Injectors' Pallet

Materials

Metal and Plastic

Production process

Packaging

Industry

Automotive

Inspection Use Case

Application

Check for missing semi-transparent cap + small black cap

Inspection objective and potential defect description

A pallet of 6 injectors, which need to be checked in 1 shot for completeness making sure no missing semi-transparent plastic cap or small rubber black cap

Potential Defect Types

Missing caps

Permitted defects

- There could be slightly different batches and models or parts in the pallet.
- Rubber cap may vary in shape and how completely it was pushed on during assembly, leading to slight variation in the position of the end of the cap.

Special inspection challenges

Parts are not fixed and can move slightly in the pallet.

Production Environment

Inspection triggering method

Manual

Production speed

40 ppm

Using INSPEKTO S70



