## Battery Pack Stickers - Placement Verification

## Inspection Use Case

Application

## Placement verification

Inspection objective and potential defect description
Ensure proper placement of 2 rubber stickers on the back of the battery pack. First objective is verifying the sticker is complete and fully placed on the battery pack. Second is ensuring that each sticker is placed in the designated area. The stickers have a placement tolerance in all directions (up, down, left, right).

Potential Defect Types
Sticker misplacement, defects in sticker's shape.
Permitted defects
The stickers have some degree of freedom
Special inspection challenges
High variability of the sticker look

## Production Environment

Line handling method
Conveyor belt
Inspection triggering method
Automatic
Production speed
12 ppm

## Part Description

## Name

## Battery pack

Materials
Plastic, Rubber
Part Size
$28 \mathrm{~cm} \times 12 \mathrm{~cm}$

Production process
Automated line
Industry
Automotive

## Using <br> INSPEKTO S70



