

Battery Pack - Stickers - Placement Verification

Inspection Use Case

Application

Placement verification

Inspection objective and potential defect description

Ensure proper placement of 2 rubber stickers on the back of the battery pack. First objective is verifying the sticker is complete and fully placed on the battery pack. Second is ensuring that each sticker is placed in the designated area. The stickers have a placement tolerance in all directions (up, down, left, right).

Potential Defect Types

Sticker misplacement, defects in sticker's shape.

Permitted defects

The stickers have some degree of freedom

Special inspection challenges

High variability of the sticker look

Production Environment

Line handling method

Conveyor belt

Inspection triggering method

Automatic

Production speed

12 ppm

Part Description

Name

Battery pack

Materials

Plastic, Rubber

Part Size

28 cm x 12 cm

Production process

Automated line

Industry

Automotive

Using INSPEKTO S70



